

Work Order ID 99425

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Sup April 19

99425

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Item ID: D412-702-073

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Pilot/Co-pilot Shoulder Harness

Start Date: 4/08/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 4/19/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9642	A

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D412-702-073 CHG001								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

Cancelled

U 1305.06
parts returned into stock

13-0410 JB

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Item ID: D412-702-073

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Pilot/Co-pilot Shoulder Harness

Start Date: 4/08/13

Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/19/13

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-073
Location: _____

140

0.00

140

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

Picklist Print

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Work Order ID: 99425

Parent Item: D412-702-073

Parent Item Name: Pilot/Co-pilot Shoulder Harness

Start Date: 4/08/13

Required Date: 4/19/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.04.05 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-10A Bolt		Purchased	No				Each	189.0000		4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		37							
				122800		37							
				ST351		64							
				124221		14				124221			
				124858		50							
				ST512		88							
				122800		88							
AN3-4A Bolt		Purchased	No				Each	515.0000		8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		318							
				120308		80							
				122814		38							
				124858		200							
				ST512		197							
				120770		196				120770			
				123900		1							
AN4-6A Bolt		Purchased	No				Each	2,409.0000		4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST514		2409							
				123355		2409				123355			
D4305-043 Shoulder Harness Assembly		Manufactured	No				Each	0.0000		2			

13-04-10

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Work Order ID: 99425

Parent Item: D412-702-073

Parent Item Name: Pilot/Co-pilot Shoulder Harness

Start Date: 4/08/13

Required Date: 4/19/13

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

Each

5,090.0000

12

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	3	
122141	3	
GA	135	
122452	135	
ST314	268	
117885	32	
119017	55	
119075	138	
123265	43	
ST506	4684	
123900	1036	
124291	3648	

124291

MS21042L4

Purchased

No

Each

2,386.0000

4

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	318	
122452	306	
8182	12	
FP-001	12	
8182	12	
GA	8	
121444	8	
ST314	76	
116548	4	
119017	20	
123248	36	
123355	16	
ST518	1972	
124231	1972	

124231

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Parent Item: D412-702-073

Start Date: 4/08/13

Required Date: 4/19/13

Parent Item Name: Pilot/Co-pilot Shoulder Harness

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0332J Purchased No Each 1,069.0000 20 ✓ JB

Location	Loc Qty	Loc Code
ST294	1069	
122973	97	
125044	972	

NAS1149D0363J Purchased No Each 4,331.0000 12 ✓ JB

Location	Loc Qty	Loc Code
FP001	1	
123248	1	
ST294	4330	
122378	75	
124392	4255	

NAS1149D0432J Purchased No Each 196.0000 8 ✓ JB

Location	Loc Qty	Loc Code
GA	1	
116583	1	
ST293	192	
124580	192	
ST294	3	
116583	3	

NAS1149D0463J Purchased No Each 8,693.0000 8 ✓ JB 13-04-10

Location	Loc Qty	Loc Code
FP001	21	
122441	21	
ST007	12	
121912	12	
ST294	8660	
124198	656	
124778	8004	

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